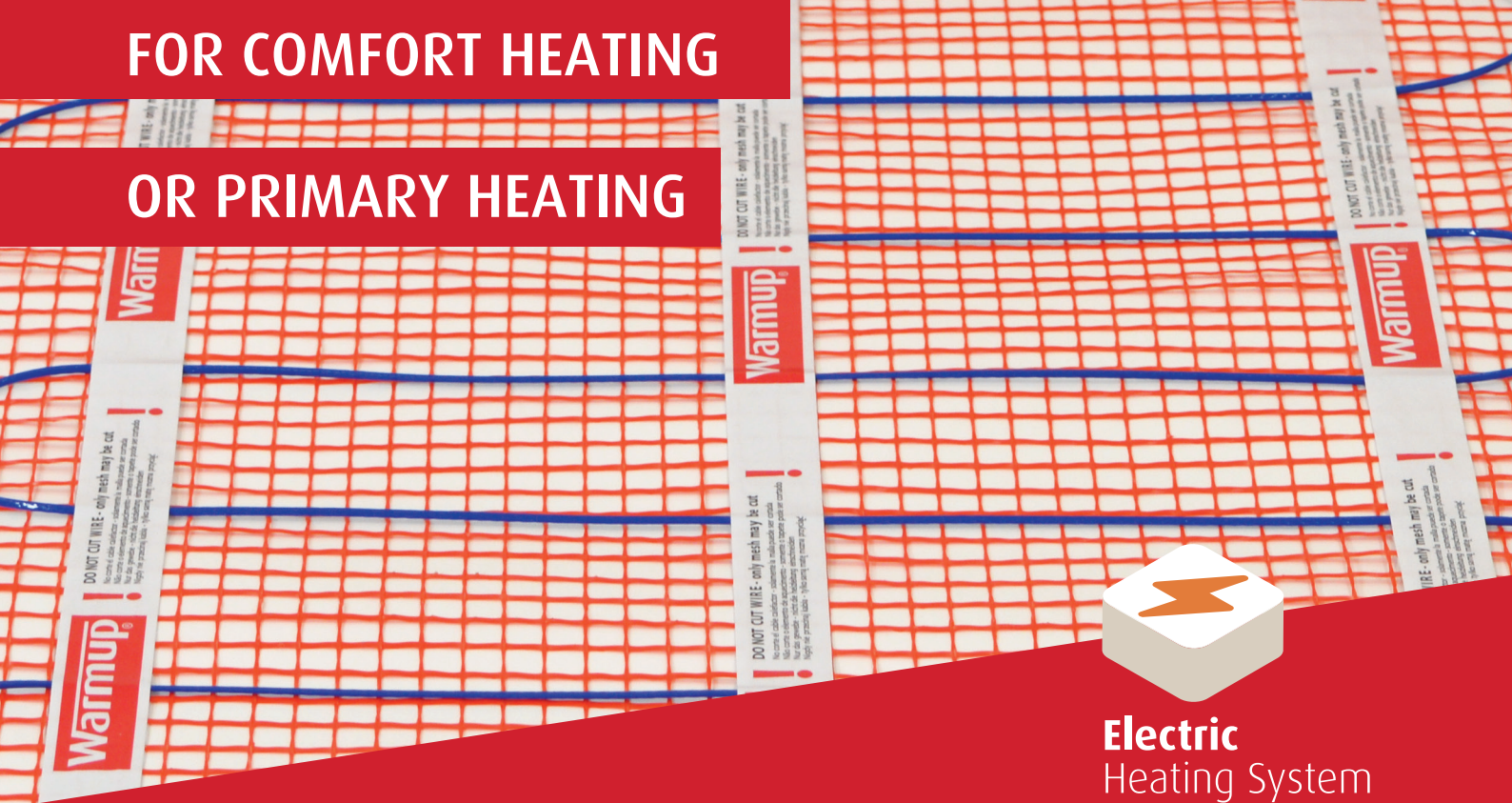


# ELECTRIC RADIANT FLOOR HEATING MAT STICKYMAT SYSTEM



FOR COMFORT HEATING

OR PRIMARY HEATING



Electric  
Heating System

**Warmup**

The world's best-selling floor heating brand™

US +1 (888) 927-6333 / CA 1+ (888) 592-7687  
ussales@warmup.com  
www.warmup.com / www.warmup.ca

# Part 1 - General

## 1.1 Section Includes

- A. Electric radiant floor heating mats embedded in latex modified mortar, cement, or self-leveling compound buried beneath tile, stone, vinyl, LVT, finished concrete or wood floor covering(s).
- B. Digital programmable thermostat with probe type thermistor sensor.
- C. Electric radiant floor heating system components, accessories, and associated installation materials.

## 1.2 Related Sections

- |                                     |                             |
|-------------------------------------|-----------------------------|
| A. 013300 – Submittal Procedures    | F. 061000 – Rough Carpentry |
| B. 014100 – Regulatory Requirements | G. 093100 – Thin-Set        |
| C. 014300 – Quality Assurance       | H. 096000 – Flooring        |
| D. 017000 – Execution and Closeout  | I. 260620.16 – Electrical   |
| E. 040513 – Masonry Mortaring       | J. 262200 – Low Voltage     |

## 1.3 References

- A. National Electrical Code ( NEC )
- B. Canadian Standards Association ( CSA )
- C. Underwriter’s Laboratory ( UL )
- D. Tile Council of North America ( TCNA )
- E. American National Standards Institute ( ANSI )
- F. Warmup Floor Heating System Installation Manual and Install Video

# Part 1 - General (Continued)

## 1.4 Submittals

- A. Submit under provisions of Section 013300
- B. Provide General Contractor, Architect, MEP Engineer, and Owner with all the Manufacturer's product data sheets, warranty, and installation instructions.
- C. Provide General Contractor, Architect, MEP Engineer, and Owner with all relevant Shop Drawings, Samples, Mock-Ups, and Electrical Schematics.

## 1.5 Quality Assurance

- A. Manufacturer Qualifications & Services:
  - 1. 20 years of experience (minimum) with electric radiant floor heating systems.
  - 2. Floor heating mats, thermostats, sensors, relays, and related items shall be provided by one manufacturer to comprise a system.
  - 3. Must operate its own testing facility to provide project specific and/or product specific field data.
  - 4. Must be able to provide on-site project support.
  - 5. Must provide 24/7 technical installation support and free design assistance.
- B. Installer Qualifications:
  - 1. Must have verifiable experience successfully completing projects of similar size, and /or has been trained or certified by a manufacturer's representative.
  - 2. A licensed electrician shall complete all electrical rough-in, and electrical connections required to complete the system installation.
- C. Regulatory Requirements and Approvals - Electric Radiant Floor Heating System. Provide a radiant floor heating system that complies with the following requirements:
  - 1. Heating mats for installation in cement-based mortar or over wood subfloors shall be listed to UL 1673 and CSA- C22.2 No. 130-03.
- D. Pre-Installation Meetings:
  - 1. Coordinate work with other trade representatives (general, electrical, flooring, and other trade contractors) to verify areas of responsibility (scope of work) with factory representative.
  - 2. Review project timeline and construction deadlines to ensure project will comply with all manufacturer's installation instructions and warranty requirements.

## 1.6 Delivery, Storage and Handling

- A. Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact.
- B. Store materials protected from exposure to harmful site conditions, and in an area protected from vandalism and theft.

## Part 2 - Products

### 2.1 Manufacturer

- A. Warmup Inc., a division of Warmup PLC (UK)  
US +1 (888) 927-6333 / CA 1+ (888) 592-7687  
52 Federal Road, Unit 1F, Danbury, CT 06810  
[www.warmup.com/www.warmup.ca](http://www.warmup.com/www.warmup.ca)
- B. Substitution requests must be approved 15 days prior to bid due date.  
Alternative equipment manufacturer must provide all relevant product data sheets, warranty, installation instructions, shop drawings, samples, and electrical schematics.  
Alternative equipment must meet specified material standards.

### 2.2 Electric Radiant Mat

- A. The StickyMat Heating Element consists of two copper resistance wires housed each in an ETFE jacket made of advanced fluoropolymers. The heating element is then wrapped in a metallic braid which provides mechanical strength and a ground path. A final outer ETFE fluoropolymer jacket is then added. The cable is evenly spaced on a fiberglass mesh, to provide even heat distribution. One side of the mesh is coated with a pressure-sensitive adhesive. On the other side, the cable is secured with 3 rows of double-sided peel-and-stick tape. The cable is connected to a 10ft cold lead to supply power to the heater. This connection is factory joined in a water resistant joint assembly.
- B. The Warmup Heating Mat shall be 120 VAC, 208VAC or 240 VAC, be cULus Listed, and be backed by a 30 year Manufacturer's Warranty. Multiple mat systems must be wired in parallel by the installer.

### 2.3 Controls, Sensors & Accessories

- A. The 4iE control series provide a touch-screen interface and a 7-day programmable thermostat. The 4iE-03 & 4iE-04 models are equipped with a built-in Class A GFCI protection. The 4iE-04 model provides WiFi connectivity to operate the heating system via the MyHeating app, the [my.warmup.com](http://my.warmup.com) portal or third party systems using a Control 4 bridge (provided). All Warmup thermostats are dual voltage and supplied with a 10ft low voltage floor sensor. Each thermostat can switch up to 15Amps of load. Warmup thermostats come with a 3 year warranty.
- B. One Circuit Check shall be provided for each mat heater. This device sounds an audible alarm if damage occurs to the Heating Element.
- C. Insulation may be recommended to provide a thermal break from unheated spaces or concrete slabs. Warmup insulation boards are rigid 6mm boards made of extruded polystyrene foam and coated with a cementitious compound on both sides to ensure adhesion with subfloor and flooring layers. Insulation should be at least 6mm or 1/4" thick provided with documented performance metrics and tested in accordance with ASTM C177.85. All insulation layers must be mold proof, fire proof and have a compression strength of at least 36lbs/sq inch. Insulation layers should not consist of flexible material such as cork, felt or rubber-based compounds.

## Part 3 - Execution

### 3.1 Manufacturer's Instructions

- A. Comply with manufacturer's product data, including product technical bulletins, installation instructions and design drawings.

### 3.2 Examination & Preparation

- A. Installer shall verify field measurements are as shown on Shop Drawing(s).
- B. Any revisions needed to Shop Drawing(s), or product provided, must be corrected prior to proceeding with the installation.
- C. Prepare your subfloor, as per the standard guidelines set forth by the Tile Council of America. Remove any nails, staples, or other sharp objects, that may damage the heating mat.
- D. Installer shall verify that the required power is available in suitable location, and ready for use.

### 3.3 Installation

- A. Complete installation must conform to appropriate manufacturer's installation instructions, National Electrical Code, and appropriate local codes.

### 3.4 Field Quality Control

- A. Test each mat heater for ohms with the Warmup Alligator before, during and after the installation of the floor covering. Record these values on the warranty form provided at the end of the Warmup Installation Manual.
- B. Prior to connection to the thermostat, test the mat's insulation resistance with Megger or Mega-Ohm meter.
- C. Start-up (first-time activation) must wait for the mortar to be fully cured. This time can range from 3 – 28 days (deferring to the manufacturer of the mortar).
- D. During "Start-Up", voltage and amps should be tested by a licensed electrician
- E. All testing records should be copied and provided to the Owner.